



# NSAI

## WELDING CERTIFICATE

### 0050 - CPR - 1101


In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of Conformity of Factory Production Control (FPC) 0050-CPR-1101. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation (CPR).

<b>Manufacturer</b>	The Angle Ring Co Limited
<b>Address</b>	Bloomfield Road
	Tipton
	West Midlands, United Kingdom DY4 9EH
<b>Standard</b>	EN1090-1:2009+A1:2011
<b>Execution Class</b>	EXC 4
<b>Welding Process(es)</b>	111 – MMA, 121 – SAW, 131 – MIG, 135 – MAG, 136 – MAG, 138 – MAG, 141 – TIG
<b>Base Material (s)</b>	EN 10025-2 - Up to S355K2G4 EN 10025-3 - up to S460NLH EN 10025-4 - up to S355ML EN 10025-5 - up to S355J2W EN 10025-6 - up to S690QL EN 10210 and EN 10219 – up to S460NLH EN 10088-1 – Duplex (1.4462), Super Duplex (1.4501), Type 304/304L (1.4301 & 1.4307), Type 316/316L (1.4401 & 1.4404), Type 321 (1.4541) AP I5L – up to X80 ASTM B168 - Inconel UNS N06600 ASTM B575 - Hastelloy UNS N06022
<b>Responsible Welding Coordinators</b>	J. Garner (up to & including EXC 4) M. Phillips (up to & including EXC 2) R. Homer (up to & including EXC 2)

This certificate attests that all provisions concerning the execution and surveillance of welding works are implemented.

This certificate was first issued on 30/03/2021 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Signed: 



Seán Balfe – Director of Sustainability & the Built Environment

File no: 1.144.208

Approval Date: 30/03/2021

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Expiry Date: 29/03/2024

Issued By : NSAI, 1 Swift Square, Northwood Business Park, Santry, Dublin 9.