

Welding Quality Management System Schedule

The Angle Ring Company Ltd

Bloomfield Road, Tipton, West Midlands, DY4 9EH

Product Standards	BS EN 1090-2:2018, BS EN 5950-1:2000, Eurocode 1991, Eurocode 1993, and client specifications as applicable.
Welding and Inspection Standards	ISO 15614-1:2017 + A1:2019, ISO 5817:2014, BS EN ISO 9606-1:2017, ISO 9606-4:1999, EN1090-2:2018 and application standards as applicable.
Welding Process(es)	111 – MMA manual metal arc welding 121 – submerged arc welding with solid wire electrode (partly mechanized) 131 – MIG welding with solid wire electrode 135 – MAG welding with solid wire electrode 136 – MAG welding with flux cored electrode 138 – MAG welding with metal cored electrode 141 – TIG welding with solid filler material (wire/rod)
Base Material(s)	BS EN 10025-2: up to and including S355K2G4 BS EN 10025-3: up to and including S460NL BS EN 10025-4: up to and including S355ML BS EN 10025-5: up to and including S355J2W BS EN 10025-6: up to including S690QL BS EN 10210 and BS EN 10219: up to and including S460NLH BS EN 10088-1: Duplex (1.4462), Super Duplex (1.4501), Type 304/304L, (1.4301 & 1.4307), Type 316/316L (1.4401 & 1.4404), Type 321 (1.4541) AP I5L: up to and including X80 ASTM B168: Inconel UNS N06600, ASTM B575: Hastelloy UNS N06022
Responsible Welding Coordinator	Jeff Garner – IWE (up to and including EXC 4)
Alternate	Mark Phillips – competency assessed by professional interview (up to & including EXC 2) Richard Homer (up to & including EXC 2)

Certificate number **W135**
Initial registration: **21 May 2020**
Latest issue: **04 May 2023**
Expiry date: **03 May 2026**

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Director of Certification:
SL Blackman
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