



Steel Construction Certification Scheme Limited

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Welding Certificate

2273 – CPR – 0081 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of Factory Production Control (FPC) 2273 – CPR – 0081.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

Manufacturer **The Angle Ring Company Ltd**

Facilities of the Manufacturer **Bloomfield Road, Tipton, West Midlands, DY4 9EH**

Standard **BS EN 1090-2:2018**

Execution Class **up to EXC 4 according to BS EN 1090-2:2018**

Welding Process(es)
111 – manual metal arc welding
121 – submerged arc welding with solid wire electrode (partly mechanized)
131 – MIG welding with solid wire electrode
135 – MAG welding with solid wire electrode
136 – MAG welding with flux cored electrode
138 – MAG welding with metal cored electrode
141 – TIG welding with solid filler material (wire/rod)

Base Material(s)
BS EN 10025-2: up to and including S355K2G4
BS EN 10025-3: up to and including S460NL
BS EN 10025-4: up to and including S355ML
BS EN 10025-5: up to and including S355J2W
BS EN 10025-6: up to including S690QL
BS EN 10210 and BS EN 10219: up to and including S460NLH
BS EN 10088-1: Duplex (1.4462), Super Duplex (1.4501), Type 304/304L (1.4301 & 1.4307), Type 316/316L (1.4401 & 1.4404), Type 321 (1.4541)
AP I5L: up to and including X80
ASTM B168: Inconel UNS N06600, ASTM B575: Hastelloy UNS N06022

Responsible Welding Coordinator **Jeff Garner – IWE (up to and including EXC 4)**

Alternate
Mark Phillips – competency assessed by professional interview (up to and including EXC 2)
Richard Homer – SCCS approved course (up to and including EXC 2)

Attestation
This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** implemented.

Date of first issue **September 2013**

Date of this issue **04 May 2023**

Date of expiry **03 May 2026**

Validity Period
This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk.

Chairman:
Dr S Pike
MIMMM C.Eng



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Director of Certification:

SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI