

# Spiral Bending Data Sheet

Please use this sheet to help specify Spiral Bends  
This sheet can be printed & faxed to us on:

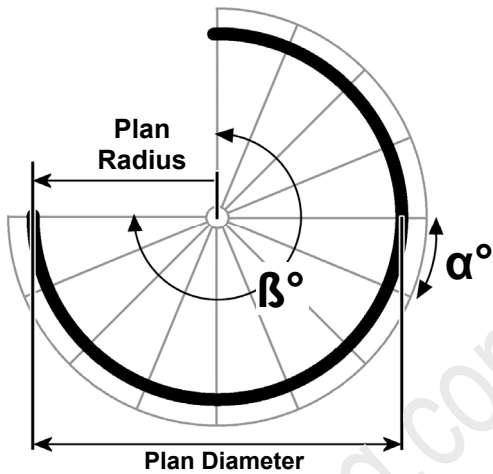
**FAX 0121 522 4555**



<b>Company:</b>	
<b>Name:</b>	<b>Email:</b>
<b>Tel:</b>	<b>Fax:</b>

**Notes**

<b>Section Size &amp; Material Grade</b>	<b>Spiral Type</b>	<b>Rolling Direction</b> →	<b>Type</b>
<b>Plan Rolling Dimension =</b> <input type="text"/> <b>Radius / Diameter</b>			
<b>Measured to:</b> <input type="text"/> <b>Inside / Outside / Centre Line</b>			



**Degrees per tread ( $\alpha^\circ$ )**

**Rise per Tread ( $h$ )**

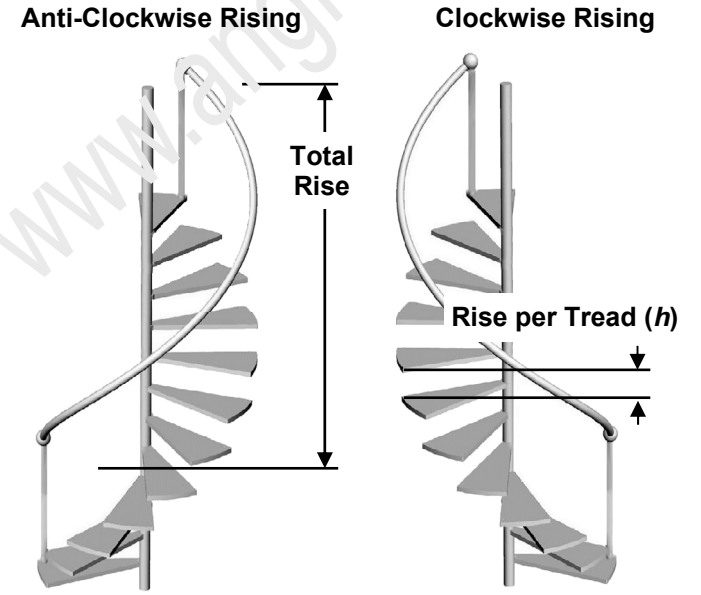
**Number of Treads per Item**

**Number of Items Required**

- Box as a band** **A**
- Box on Edge** **B**
- Flat as a band** **C**
- Flat on Edge** **D**
- HRSE on Edge** **E**
- Square Bar** **F**
- Square Bar as Diamond** **G**
- Tube / Solid Bar** **H**
- Channel Toes Out** **I**
- Channel Toes In** **J**
- Beam Y-Y Axis** **K**
- Angle Toe Out** **L**
- Angle Toe In** **M**

**Direction of Bend**

(see below)



*If the information above is not available a budget cost can be supplied with the information below*

**Total Degrees of Stair ( $\beta^\circ$ )**

**Total Rise ( $H$ )**